

Kromopak

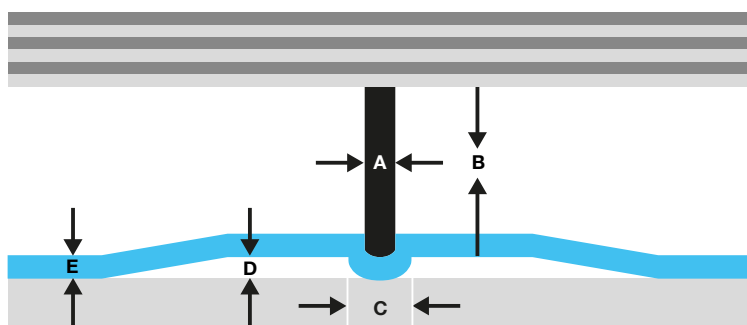
Recommendations for cutting and creasing

Details of the necessary documentation needed when reporting a fault are supplied below. The documentation provided should be as extensive as possible.

Thickness of cartonboard (mm)/gsm (E)	Width of creasing knife (mm) (A)	Height of creasing knife (mm) (B)	Width of groove of make ready (C)		Height of make ready (D)
			Cross direction	Machine direction	
330/200	0.71	23.55	1.1	1.0	0.2
348/215	0.71	23.50	1.1-1.2	1.0-1.1	0.3
377/230	0.71	23.50	1.1-1.2	1.0-1.1	0.3
405/245	0.71	23.50	1.1-1.2	1.0-1.1	0.3
435/260	0.71	23.45	1.2-1.3	1.1-1.2	0.4
462/275	0.71	23.40	1.3-1.4	1.2-1.3	0.4
504/300	0.71	23.35	1.4	1.3	0.5
535/325	0.71	23.30	1.4-1.5	1.3-1.4	0.5
582/350	0.71	23.25	1.5-1.6	1.4-1.5	0.6
610/375	0.71	23.20	1.6-1.7	1.5-1.6	0.6
710/400	1.05	23.10	2.0-2.1	1.9-2.0	0.7

Height of cutting knife: 23.8mm

When using ready-made matrixes (e.g Pertinax) the height of the creasing knife (B) has to be reduced by 0.1mm



- A Thickness of creasing rule
- B Height of creasing rule
- C Width of groove
- D Height of make ready
- E Thickness of cartonboard

